LOUISVILLE
MARLBORO LIGHTS KS REG 83MM FTB
BRAND CODE-0690 (USA)

EFFECTIVE DATE: 11/13/85

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	83.0	MM	
CIGARETTE CIRCUMFERENCE	24.80	MM	
FILTER LENGTH	27.0	MM	
TIPPING LENGTH	31.000	MM	
PACK MOISTURE	13.10	X W/W	
TOTAL R.T.D.	.90	IN. H2O	
DILUTION TARGET	20.0 +/- 5.0	X	

TIPPING PAPER

62MM X 3200M WHT TGL PPT EC-436 12-867-A LASER PERF.

TIPPING ADHESIVE

BULK: AJAX 563-6 61-001-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):

MAX 80/S/3 : B-99181

GLUE PATCH SIZE : 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	MARLBORO LIGHTS REGULAR FTB		
FILLER CUTTING SIZE	30	CUTS PER INCH	
ROD LENGTH	56.0	MM	
ROD CIRCUMFERENCE	24.80	MM	
ROD R.T.D.		IN. H2O	

CIGARETTE PAPER

27.25MM X 6500M KC/DEM 137-1/EC 878 10-135-A

INK

MARLBORO BLACK #22493 (MARK 8) 60-920-A
MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER CHANGED FROM 10-021-A (12 SEC) TO 10-135-A (16 SEC) TO INCREASE TAR DELIVERY. NO CHANGE TO WEIGHTS. OK TO MIX.

PREPARED BY: JOHN D. ELLIS DATE: 11/08/85
APPROVED BY: _____
OPERATIONS SERVICES PREVIOUS: 10/02/85

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